

# DEVELOPMENT OF TECHNOLOGICAL SCHEMES FOR CONDUCTING MINE WORKINGS WITH THE USE OF AN ANCHORAGE WITH ALLOWANCE FOR THE STRESSED STATE OF THE ROCK MASSIF

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**Abstract.** The article presents a structural scheme for solving the problem of creating a highly effective technology for conducting and supporting preparatory workings, consisting in establishing the laws governing the development of geo mechanical processes for the development of rational technological schemes for conducting mine workings with anchorage. The order of development of technological schemes of carrying out of mine workings with application of an anchor fastening taking into account the intense condition of a file of rocks is generated.

## 1. Introduction

Anchor fasteners are used in all countries of the world with a developed mining industry, in France, England, Spain, Kazakhstan, etc. This support is used in a wide range of fastening of preparatory, opening and other excavations.

The main task of the anchorage system is to mobilize and preserve the strength inherent in this array, so that it becomes self-sustaining. The conceptual model of the classifier of an anchoring system for mine workings is shown in Figure 1.

The mine workings in which the anchor bolt is installed in integration with frame supports are less costly compared to the workings, which are fixed only by frames (Table 1) [1].

**Table 1.** Maintenance costs of mine workings.

Costs to maintain one kilometer of mine workings, people / shifts.	Mine, Karaganda	
	Kostenko Mine	Baizhanov Mine
Type of fasteners		
Metal	1962	1510
Prefabricated reinforced concrete	2411	13164
Anchor, in integration with the frame	1133	1261
Anchorage	37	–

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The introduction of a rectangular section of the preparatory excavations with an anchor support guarantees the probability of installing a mechanized lava mount, namely, in the conveyor and ventilation workings, which actually allows to abandon the complicated circuits of movement of sections on the end sections of the lava and to perform these operations without downtime.

The use of anchor bolts in mines of states with a developed coal mining industry allowed to reduce the consumption of metal, concrete and timber 5...10 times; in 3...5 times to increase productivity of work at fastening of developments; 2...3 times increase the rate of penetration; to halve the cost of fastening and maintaining the support in working condition during operation.

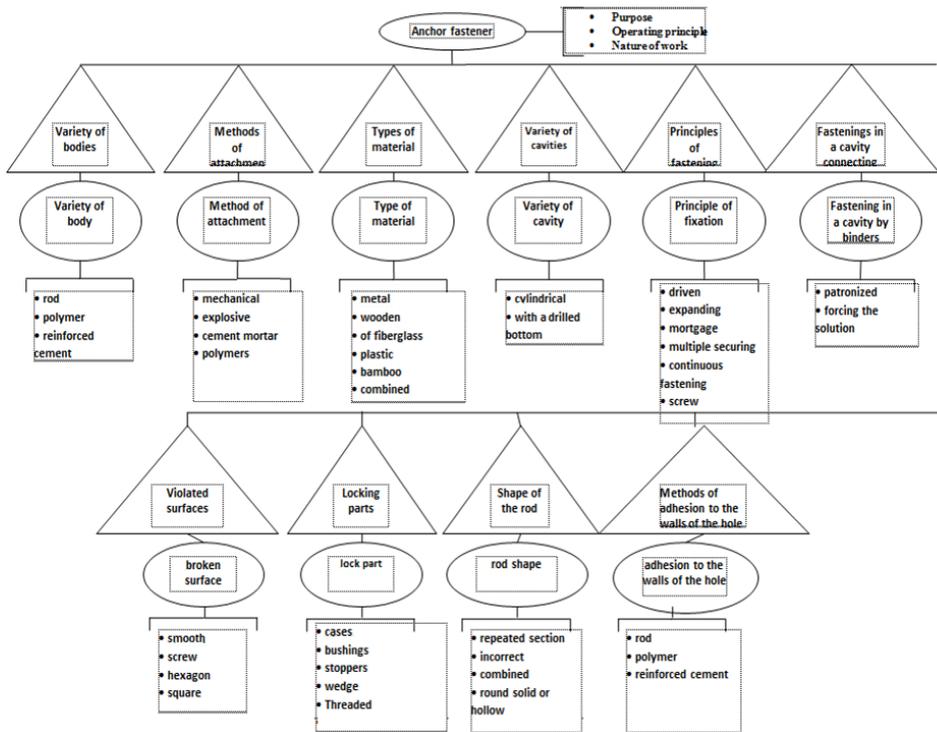


Fig. 1. Conceptual model of the anchorage system classifier.

## 2. Methods of solution

In connection with the complication of mining and geological conditions and increasing the depth of development in the creation of modern technological schemes for conducting mine workings with anchorage, a comprehensive approach combining the study of the stress-strain state of the rock massif and the synthesis of the optimal components of the subsystem "mining and preparatory work" was applied.

The experience of using anchor support in France, England, USA, Germany, Japan has shown that the main directions of improving the anchor support are: increasing the bearing capacity of the anchor, reducing the duration of the installation of anchors and reducing the cost of anchorage.

Not paying attention to the fact that the installation of the anchor support requires less time than the installation of the arch support, in itself, this operation is considered to be the longest

in the run-through cycle, the utilization factor of the short-cutter takes 20-30% of the working time. To increase the productive time of the road headers, a systemic approach is required, in which the processes of coal and rock breaking in the face, fixing, ventilation, transportation, auxiliary operations, supplies of materials must be optimized in accordance with the productivity of the equipment used.

For this, a "tree" of variants of qualitative characteristics and quantitative parameters of mining preparatory work is formed on the basis of establishing ranges and steps of changing the dimensions of mine workings, their elements, number, length, speed of advancement of bottom faces, etc.

The presentation of the determining factors on the technological scheme of mining-preparatory works is possible in the following form:

$$T = T1 \cup T2 \cup T3 \cup T4 \cup T5 \cup T6, \tag{1}$$

where T1–T6 – respectively, the vectors of mining and geological (T1), mining conditions (T2), cost indicators (T3), socio-economic conditions (T4), conditions determining geomechanical features of mining (T5), and the possibility of actual reproduction of the front of clearing works (T6).

The set of initial mining and geological conditions T1 has the form (Table 2) [2]:

$$T1 = (W_n, m, \alpha, Y, P, H_g, O_b, q) \tag{2}$$

**Table 2.** Characteristics of mining and geological developments.

Mining-geological conditions	Value ranges	Initial values
Formation thickness ( <i>m</i> ), m	1.2–3.5	1.2; 1.5; 2; 3; 3.5
Angle of fall ( $\alpha$ ), degree	0–30	0; 3; 8; 10; 15; 25; 30
Stability of the roof rock layers ( <i>Y</i> )	From unstable to sustainable	Unstable ( $k_y = 3$ ) Medium stability ( $k_y = 2$ ) Sustainable ( $k_y = 1$ )
Natural gas content of the reservoir ( <i>q</i> ), m <sup>3</sup> /t	0–15	0–15
Depth of mining ( $H_g$ ), m	300–1200	300, 600, 900, 1200
Danger of formation on spontaneous combustion of coal ( $O_b$ )	From dangerous to non-hazardous	Dangerous ( $C_y = 1$ ); Not dangerous ( $C_y = 2$ )
Water formation of the formation ( $W_n$ )	0–15	0; 15
Propensity of the soil rocks of the formation to pouches ( <i>P</i> )	From non-fluffing to strongly bulging	Non-budding ( $k_y = 1$ ) Weakly speaking ( $k_y = 2$ ) Strongly bulging ( $k_y = 3$ )

The range of qualitative and quantitative parameters of the technological scheme for mining is presented in Table 3.

**Table 3.** Range of changes in qualitative and quantitative parameters of the technological scheme for mining.

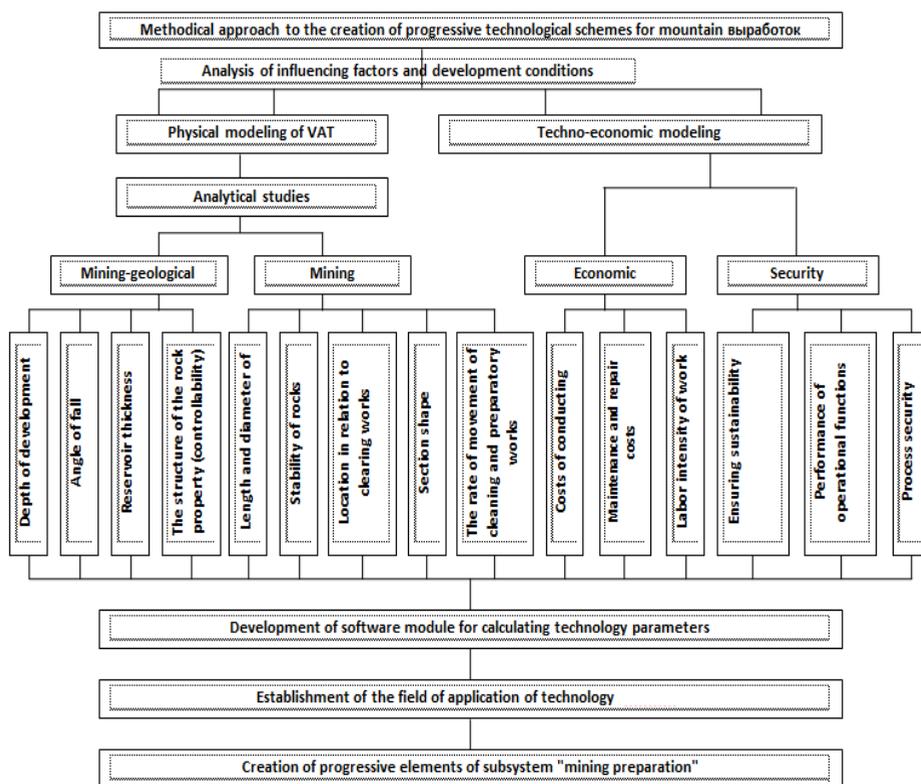
Mining and technological conditions	Value Range
Speed of holding, m/day ( <i>V</i> )	10...20 (up to 50–60)
Location relative to the front of the clearing works ( $P_o$ )	In the zone and outside the zone
Scheme of carrying out ( <i>C</i> )	Single-Paired
The method of conducting ( <i>spruv</i> )	Combine
Method of attachment ( <i>Skr</i> )	Arched, Combined and Anchor
The method for transporting the rock mass ( <i>Cr</i> )	Conveyors, Trolleys
Method of performing special measures ( <i>See</i> )	No, There are

The vector of mining technological conditions has the form:

$$T2 = (L_n, L_{CT}, X, T_p, M_n, R, B) \quad (3)$$

The operating conditions of the anchor support are characterized by the following mining parameters (Table 4), [3].

A methodical approach for the creation of advanced technological schemes for mining workings is presented in Figure 2.



**Fig. 2.** Solving of the problem of creating progressive technological schemes.

**Table 4.** Parameters of the use of anchor support in mining technological developments.

Anchor parameters	Countries				
	Germany	England	Australia	USA	
Diameter, mm	25–30.4		22	19–21	16–19.1
Length in the rock, m	2.1–2.4		2.1–2.3	1.5–2.3	1.4–2.3
Estimated load capacity (kN/anchor)	360–530		310	220–320	150–220
Section shape of the output	Arched	Rectangular	Rectangular	Rectangular	Rectangular
The density of the installation (anchor / m <sup>2</sup> ) roof/side	1.0-2.0	1.4-2.2	1.1-3.0	0.5-0.7	0.4-0.7
	0.6-1.9	0.5-1.2	0.3-0.9	0.11-0.23	0.09-0.15

### 3. Conclusion

1) To ensure an effective increase in the volume of mine workings, a methodical approach has been developed to solve the problem of creating a progressive technology for conducting and maintaining preparatory mine workings.

2) To ensure an effective increase in the volume of mine workings, a methodical approach has been developed to solve the problem of creating a progressive technology for conducting and maintaining preparatory mine workings.

3) To ensure the protection and increase the efficiency of underground mining, the main provisions of the underground coal mining technology are formed, based on the improvement of the subsystem of "mining and preparatory work", which consist in finding the patterns of development of geomechanical processes for the development of optimal technological schemes for carrying out mine workings with an anchor fastening.

4) The procedure for the development of technological schemes for conducting mine workings with the use of anchorage was taken into account, taking into account the stressed state of the rock massif:

- Study of regularities of interaction between anchor support and rock massif, with geomechanical processes taking place in host rocks and under the influence of technological factors.
- Determination of the parameters for fixing the mine workings taking into account the impact of mining and time factors.
- Creation of a cadaster model for establishing the area of rational application of anchorage of mine workings and zoning.
- Development of progressive methods and means for attaching control to the state of the array to improve the quality of the strengthened rocks prone to changing mining conditions, taking into account the technogenic stress-strain state of the massif.

### References

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