

Experimental studies of wind impact on coke chambers

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Abstract. The article deals with the experimental investigation of the wind effect on coke chambers, which are part of delayed coking units. These structures are one of the most susceptible structures of an increased level of responsibility in the structure of industrial enterprises, which is primarily due to their height (height exceeds 100 meters). Experimental researches were carried out on the basis of the Educational Scientific and Production Laboratory for Aerodynamic Tests of Building Structures of NIU MGSU, using the Unique Scientific Installation of the Large Gradient Wind Tunnel. The text of the article shows the main features of the models made for carrying out experimental studies, briefly describes the process of testing and their results.

1 Introduction

The reliability and safety of building structures, their ability to withstand natural and man-made threats, largely depends on the correctness and accuracy of accounting for all types of loads at the design stage. One of the main types of effects to be taken into account is the wind force. Particular attention to the calculation of wind impact should be given in the design of buildings and structures that are part of hazardous industrial enterprises. Most of these structures are spatial permeable structures, such as external trestles, stacks with equipment [1]. One of the most dangerous types of permeable structures are coke chambers, whose height often exceeds 100 meters. The analytical calculation of the wind load on structures of this type, according to existing methods, gives only an estimate of the wind load (usually with a large margin) [2,3]. A more accurate numerical simulation of the wind effect for permeable structures is an extremely time-consuming process and requires high computational power and a considerable amount of time to perform the work, which does not allow us to speak of its effectiveness in this case [4,5,6].

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Fig. 1. Coking unit for delayed action

2 Experimental study

2.1 Brief description of the research object

Coke chamber is a reaction apparatus, which is the basis of the coking unit for delayed action, is technically arranged in the form of a cylindrical device equipped with a lower spherical bottom and an upper hemispherical one. The pedestal for its installation has a height of about twenty meters, it is equipped with metal structures equipped with equipment.

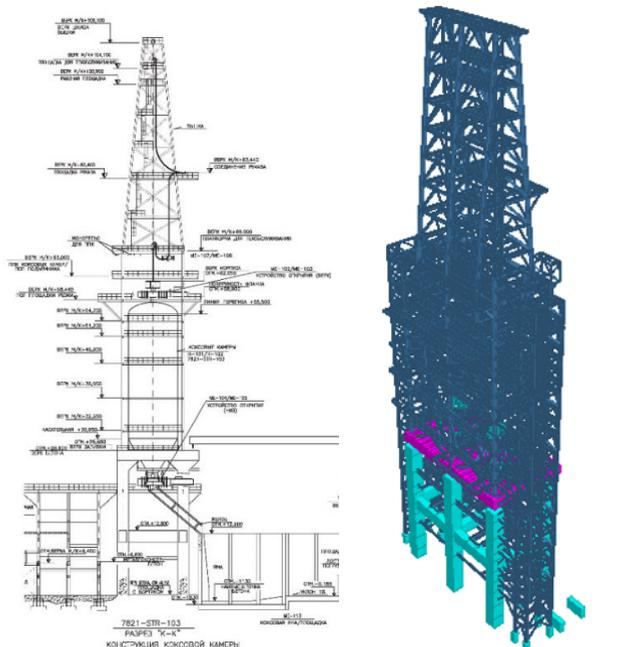


Fig. 2. Technical device of coke oven

2.2 Design and manufacture of a model for aerodynamic testing

For the experimental studies, the most common designs of coke chambers were chosen in the territory of the Russian Federation, their models were developed and manufactured. Taking into account the dimensions of the working part of the wind tunnel, the maximum scale of the model of 1: 100 was chosen as far as possible from the cluttering conditions. The main requirement for a model for aerodynamic testing is the exact observance of geometric similarity to the object under study. The model is made of steel pins, metal and plexiglass [6,7].

The investigated models were mounted on an automated rotary table, located in the working zone of the wind tunnel.

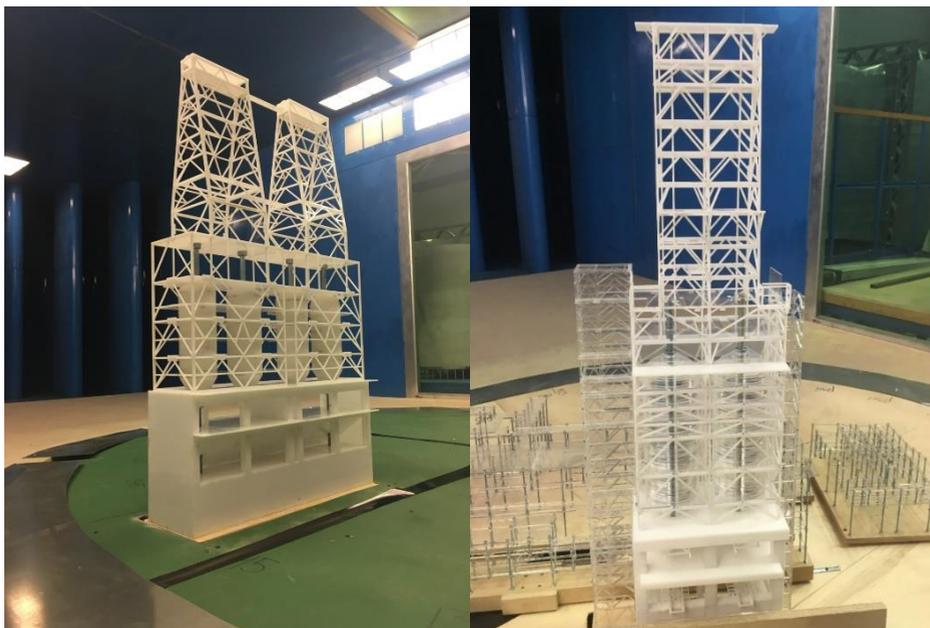


Fig. 3. Coke Chamber Models in the Wind Tunnel

At the stage of manufacturing the model, 6-component force-moment sensors, used to measure the resultant aerodynamic forces and moments, were built into the structures under investigation. The sensors are attached to a rigid metal plate at the base of the model.



Fig. 4. 6-component force-torque sensor in the base of the model

2.3 Determination of the values of aerodynamic coefficients

Using six-component strain gages and software, F_x , F_y and M_z are the total forces and torques along the X, Y and Z axes, respectively, and also C_x , C_y and C_{Mz} are calculated, the total aerodynamic drag coefficients relative to the X, Y, and Z axes respectively.

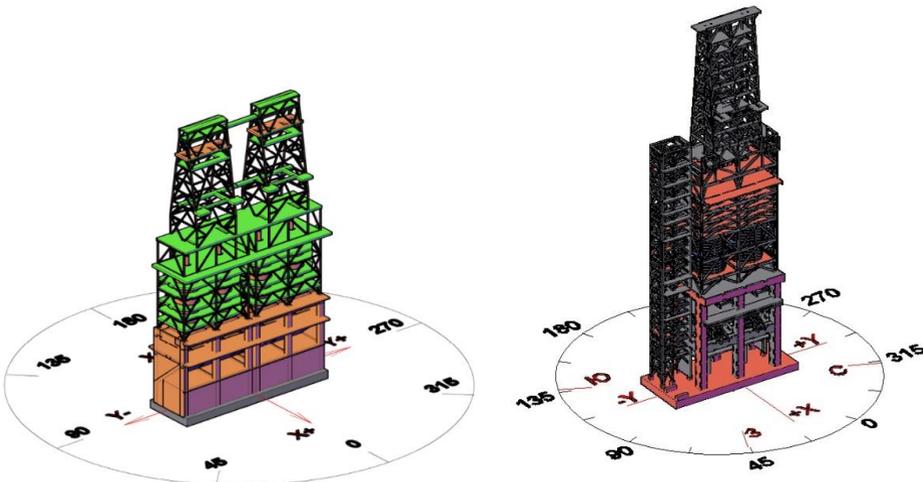


Fig. 5. Orientation of axes adopted during testing

3 Test results

Tables 1-2 give summaries of all the experimental data on the aerodynamic coefficients C_x , C_y , C_{Mz} with the location of the sensor at the base of the model of the object under study with a change in the angle of attack β from 0° to 360° in 45° increments. In Fig. 8-9 are graphs of the dependence of aerodynamic coefficients on the angle of attack.

Table 1. A summary of the experimental data on the aerodynamic coefficients C_x , C_y , C_mz with a change in the angle of attack from 0° to 360° - Coke chamber.

Coke chamber			
attack angle	C_x	C_y	C_mz
0	-0,54	-1,14	0,0005
45	-0,53	0,63	-0,0154
90	-0,26	1,79	-0,0081
135	0,11	1,27	-0,0021
180	0,61	0,76	0,0088
225	0,63	-0,44	0,0144
270	0,29	-1,44	0,0101
315	-0,06	-1,33	-0,0013
360	-0,55	-1,18	0,0011

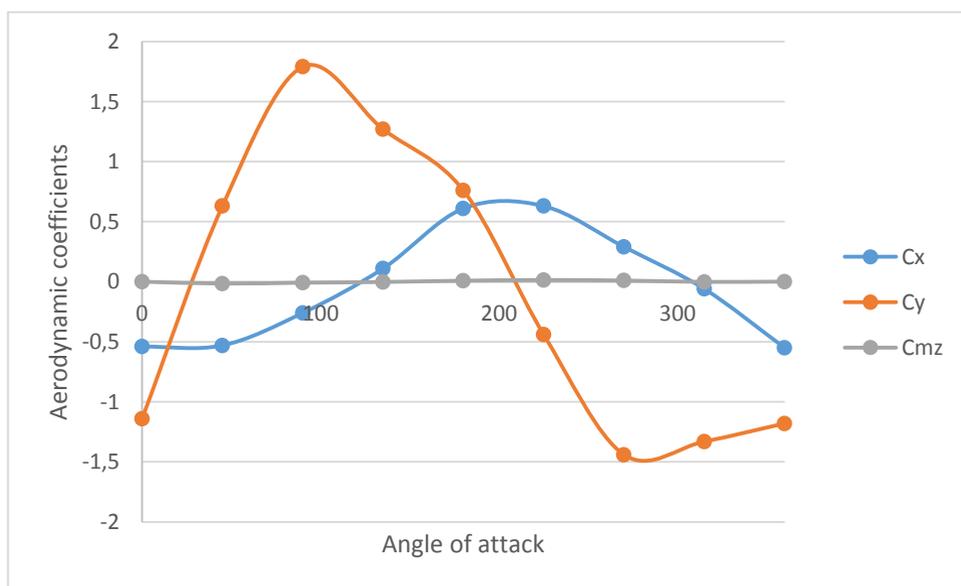


Fig. 6. The graph of the dependence of the aerodynamic coefficients C_x , C_y , C_mz with the angle of attack from 0° to 360° for the coking chamber

Table 2. A summary of the experimental data on the aerodynamic coefficients C_x , C_y , C_mz with a change in the angle of attack from 0° to 360° - Block of coke chambers.

Block of coke chambers			
attack angle	C_x	C_y	C_mz
0	0,93	-1,08	0,0084
45	-0,10	-2,37	-0,0145
90	-0,58	-1,15	-0,0355
135	-1,10	-0,75	-0,0657
180	-0,92	0,78	-0,0166
225	-0,21	1,95	0,1071
270	0,56	1,16	0,0375
315	1,30	0,48	-0,0185
360	0,91	-1,06	0,0084

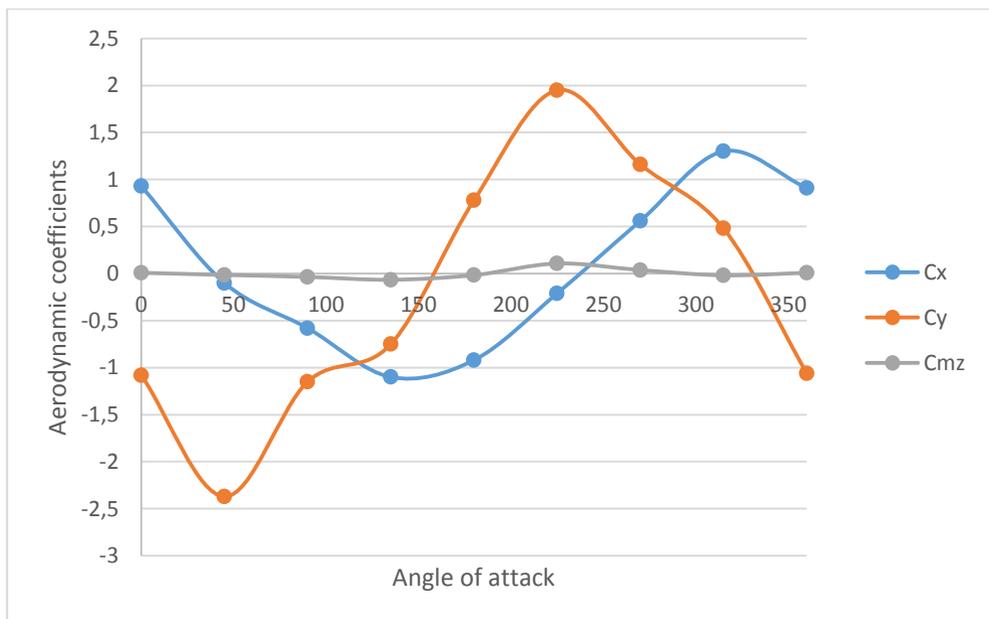


Fig. 7. The graph of the dependence of the aerodynamic coefficients C_x , C_y , C_mz with the angle of attack from 0° to 360° for the Block of coke chambers.

The maximum value of the load is realized with the largest area of interaction of the structure with the wind flow. In connection with the permeability of the objects under study, there is practically no torque around the vertical awn of the structure.

4 Conclusion

Experimental studies of delayed-action coking plants indicate the need for further typification of hazardous industrial facilities and study of aerodynamics of this type of structures, since an incorrect assessment of the load on such buildings and structures, in addition to the threat of destruction of the object under study, can lead to an ecological catastrophe. The buildings and structures of the increased level of responsibility that are part of the enterprise industry, on the basis of carrying out experimental research in wind tunnels, will increase the safe operation of facilities with an increased level of responsibility.

This work was financially supported by the Ministry of Education and Science (state task #7.6075.2017/Bch). All tests were carried out using research equipment of The Head Regional Shared Research Facilities and Unique Scientific Installation Large Research Gradient Wind Tunnel of the Moscow State University of Civil Engineering.

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