

Evaluation of SIPIC01 and SIPIC02 on Motor Speed Control

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Abstract. Due to its simplicity, Proportional-Integral (PI) controller still remains as the widely used controller for motor speed control system. However, PI controller exhibits windup phenomenon when the motor operates in a saturated state, which may cause degradation to the control system. In order to overcome the windup phenomenon, many researches have introduced various types of anti-windup methods such as the Conditioning Technique (CI), Tracking Back Calculation (TBC), Integral State Prediction (ISP), Steady-state Integral Proportional Integral Controller-01 (SIPIC01) and Steady-state Integral Proportional Integral Controller-02 (SIPIC02). These are anti-windup techniques with integral control switching mechanism, coupling of proportional gain, k_p , and integral gain, k_i . Due to the coupled k_p and k_i , tuning motor performance is a difficult task with short settling time without experiencing overshoot. SIPIC01 and SIPIC02 are robust anti-windup methods without a switching mechanism and exhibit decoupling feature. SIPIC01 and SIPIC02 have shown better dynamic performance compared to CI, TBC and ISP. However, SIPIC01 has not been compared to SIPIC02 in terms of their decoupling effect flexibility and dynamic performance. The decoupling effect was verified using MATLAB simulation, while the performance analysis was verified through hardware simulation and testing by using Scilab. The results obtained from the simulation showed that both SIPIC01 and SIPIC02 consist of decoupling features that allow a performance with coexistence of zero or minimum overshoot with short settling time. However, SIPIC02 consists of longer rise and settling time as compared to SIPIC01. Therefore, it can be concluded that SIPIC01 is better than SIPIC02 in term of dynamic performance.

1. Introduction

A control system is one of the important components in a system which is responsible in producing desired output. Control system comprises of open-loop and closed-loop systems.

Open-loop control system is a simple control system without any feedback loop in which the input is totally independent from the output of a system [1]. Other than its

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simplicity, open-loop control system is generally stable and economical. However, the output of the open-loop control system is inaccurate and unreliable. This is due to the system disability to auto-correct any error signals since there is no feedback loop. In contrast, a closed-loop control system is a control system with feedback loop ability [1]. This type of control system contains the error auto-correction operation that gives a more accurate and reliable output. However, the design of a closed-loop control system is complicated.

In modern control, Artificial Intelligence (AI) is a type of closed-loop control system that utilises the complex computation mechanism to imitate human thinking and thought process. Fuzzy logic controller (FLC) [2], artificial neural network (ANN) [3], and genetic algorithm (GA) [4] are some of the commonly discussed AI controls which are robust with good dynamic performance in motor speed control. Due to the classical Proportional Integral (PI) controller ease of use and simplicity in applications, it is still remain as the current widespread controller choice for motor speed control system.

However, PI controller experiences windup which normally happens when the output of the controller exceed the input limit of the plant which caused the system to operates in a saturated state [5]. This phenomenon will lead to poor control response such as increased overshoot, long settling time and system instability.

In order to improve the performance of the PI controller, the windup phenomenon should be eliminated. There are many anti-windup techniques developed to avoid windup phenomenon such as the Conditional Integration (CI), Tracking Back Calculation (TBC), Integral State Prediction (ISP), Steady-state Integral Pi Controller-01 (SIPIC01) and Steady-state Integral Pi Controller-02 (SIPIC02) [5]. Currently, both SIPIC01 and SIPIC02 have been compared with the existing anti-windup PI controllers and the result shows that both of them perform better in term of dynamic performance on motor speed control [6]. However, the evaluation between the two has yet to be studied. Hence, the dynamic performance between SIPIC01 and SIPIC02 is investigated in this study. This work serves to expand the knowledge of the field of anti-windup PI controller.

2. Types of Anti-Windup PI Controller

In order to overcome the windup phenomenon, many researches introduced different types of anti-windup schemes. Out of the schemes available; CI, TBC and ISP appeared to be the choice among researchers. Though they operate differently by altering their integral control component in the saturated state, they have the similarity that resume to the conventional PI controller under unsaturated state. Consequently, they experience difficulty in tuning when operating as PI controller due to their coupled tuning gains [5].

CI, TBC and ISP have similar integral control under unsaturated state but consist of different integral control under saturated state. Table 1 shows the integral control of the respective anti-windup method under different states. Table 2 shows the advantages and disadvantages of these anti-windup methods [5]. The e , k_a , u , v , ω_i , q_{ss} and q shown in Table 1 denote the input error, anti-windup gain, controller output, plant input, positive parameter of the low-pass filter, steady state integral component and integral state respectively.

Table 1. Comparison of integral control of anti-windup schemes under different states

Controllers	Integral Control Under Unsaturated State, $u = v$	Integral Control Under Saturated State, $u \neq v$	Switching Mechanism
Conditional Integration (CI)	e	0	Yes

Tracking Back Calculation (TBC)	e	$e - k_a(u - v)$	Yes
Integral State Prediction (ISP)	e	$\omega_i (q_{ss} - q)$	Yes

Table 2. The advantages and disadvantages of anti-windup schemes

Controllers	Advantages	Disadvantages
Conditional Integration (CI)	<ul style="list-style-type: none"> No overshoot 	<ul style="list-style-type: none"> Integral value is large when the controller output differ from the plant input. Difficult to choose value of gain Consists of coupling effect
Tracking Back Calculation (TBC)	<ul style="list-style-type: none"> Large value of anti-windup gain, k_a is allowed to be chosen Improve overshoot 	<ul style="list-style-type: none"> Error will occur if the gain is too big. Consists of coupling effect
Integral State Prediction (ISP)	<ul style="list-style-type: none"> Steady state value is predicted to prevent state change. 	<ul style="list-style-type: none"> Integrator value is limited. Consists of coupling effect

3. Generalisation of PI Controllers

The main purpose of generalisation of PI controllers is to develop a generic expression which can be used to represent all the PI-related control methods. According to [7], the function $k_i k_t (q_{ss} - q)$ can generalise any PI-related controller and the general equation is shown in Equation (1) where l, u, v and w are natural numbers while A_l, B_u and C are integers.

$$(1) \quad k_i k_t (q_{ss} - q) = \sum_{l=0}^{l=v} A_l q^{(l)} + \sum_{u=0}^{u=w} B_u e^{(u)} + C$$

The k_i, k_t, q_{ss}, q and e represent the integral gain, external load constant, steady state integral component, integral state and input error respectively while the l and u denote the number of coefficient of A and B for q and e respectively. Both l and u also denote the number of order for q and e respectively while C represent any constant. Each term in the function of $k_i k_t (q_{ss} - q)$ carries certain characteristic of the control system. For example, the existence of the constant C will give a pole at the origin which will result in steady state error [7]. In order to obtain a zero steady state error control performance, Equation (2) must be met.

$$(2) \quad \lim_{s \rightarrow 0} k_i k_t s \left(\frac{q_{ss}}{s} - Q(s) \right) = 0$$

Following this condition (2), the expression of $\frac{q_{ss}}{s} - Q(s)$ needs to be reduced into a function of s which consists of no pole at the origin [7]. However, with the presence of constant C in the function of $k_i k_t (q_{ss} - q)$, Equation (2) will never be satisfied and the steady state error cannot be eliminated.

Besides, the existence of error term, e will lead to the coupling of k_p and k_i tuning parameters which increase the difficulty to obtain a performance of zero overshoot and short settling time. According to [7], the absence of the error term will decouple the k_p and k_i which allows a performance with coexistence of zero overshoot and short settling time.

4. Steady-state Integral Proportional Integral Controller 01 (SIPIC01)

According to the characteristic of the term in the general Equation (1) stated in section 3, Hoo et al. proposed a structure of the controller as shown in Equation (3) where A_1 can be any constant [8], [9].

$$(3) \quad k_i k_t (q_{ss} - q) = A_1 \dot{q}$$

In order to develop a controller with no steady state error and decoupling effect, A_1 can be equal to k_t as A_1 can be any constant. By substituting $A_1 = k_t$ into Equation (3), Equation (4) which describes the integral control of SIPIC01 will be formed. The Laplace transformation of Equation (4), with $Q(s)$ the subject is shown in Equation (5).

$$(4) \quad k_i (q_{ss} - q) = \dot{q}$$

$$(5) \quad Q(s) = \frac{q(0) + k_i \frac{q_{ss}}{s}}{s + k_i}$$

Equation (6) is a second order error dynamic equation (EDE) formed from a common first order system plant, $P(s)$ controlled by a PI controller as shown in Figure 1, where $V(s)$ and $T_l(s)$ are the control output and external load respectively. The error equation of SIPIC01 (7) can be derived through the substitution of Equation (5) into Equation (6). Equation (8) corresponds to the damping ratio of SIPIC01, which is formed from the denominator of Equation (7) by comparing with the general characteristic equation, $s^2 + 2\zeta\omega s + \omega^2$, where ζ and ω are the damping ratio and natural frequency respectively.

$$(6) \quad E(s) = \frac{e(0) \left(\frac{b}{f} + k_d k_t \right) + k_i k_t \left(\frac{q_{ss}}{s} - Q(s) \right)}{\left(\frac{b}{f} + k_d k_t \right) s + \frac{a}{f} + k_p k_t}$$

$$(7) \quad E(s) = \frac{e(0) \frac{b}{f}}{\left(\frac{b}{f} s + \frac{a}{f} + k_p k_t \right)} + \frac{k_i k_t (q_{ss} - q(0))}{(s + k_i) \left(\frac{b}{f} s + \frac{a}{f} + k_p k_t \right)}$$

$$(8) \quad \zeta = \frac{a + f k_p k_t + b k_i}{2\sqrt{b} \sqrt{a k_i + f k_p k_t}}$$

As shown in Equation (7), there is no pole at the origin and this indicates that there is no steady state error. Besides, only k_p controls the $e(0)$ while k_p and k_i control the $k_i k_t (q_{ss} - q(0))$ in two separate terms. Hence, it can be concluded that SIPIC01 consists of decoupling effect which allows the controller to obtain short settling and rise time without experiencing overshoot.

5. Steady-state Integral Proportional Integral Controller 02 (SIPIC02)

Chiah et al. [6] proposed another anti wind-up PI controller based on general Equation (1) with the structure of the controller shown in Equation (9) where A_1 and A_2 can be any constant.

$$(9) \quad k_i k_t (q_{ss} - q) = A_1 \dot{q} + A_2 e$$

One of the possible option for A_1 and A_2 is k_t . By substituting $A_1 = A_2 = k_t$ into Equation (9), the integral control of the SIPIC02 can be obtained (10). The Laplace transformation of Equation (10), with $Q(s)$ the subject is shown in Equation (11).

$$(10) \quad k_i (q_{ss} - q) = \dot{q} + e$$

$$(11) \quad Q(s) = \frac{q(0) + k_i \frac{q_{ss} - E(s)}{s} - E(s)}{s + k_i}$$

From Equation (11) and Equation (6) with zero derivative gain, the error equation of SIPIC02 is shown in Equation (12). Equation (13) is the damping ratio of SIPIC02 obtained from the denominator of Equation (12) by comparing with the characteristic equation.

$$(12) \quad E(s) = \frac{e(0) \frac{b}{f} (s + k_i) + k_i k_t (q_{ss} - q(0))}{\left(\frac{b}{f} s + \frac{a}{f} + k_p k_t\right) (s + k_i) - k_i k_t}$$

$$(13) \quad \zeta = \frac{a + f k_p k_t + b k_i}{2\sqrt{b} \sqrt{a k_i + f k_p k_t k_i - f k_i k_t}}$$

As shown in Equation (12), there is no pole at the origin and this indicates that there is no steady state error. Theoretically, SIPIC02 consists of coupling effect which will prevent the controller from achieving a performance of zero overshoot and short settling and rise time. This is because the $k_i k_t$ in Equation (12) does not allow distinctive separable factors in the denominator. The coexistence of k_p and k_i in the pole hinder the decoupling. However, according to Chiah et al. [6], SIPIC02 shows a promising performance with short settling and rise time while maintaining low or zero overshoot.

6. Simulation and Experimental Testing

The theoretical analysis of SIPIC01 and SIPIC02 done so far will be verified in this section by conducting simulation and hardware testing. The simulation for decoupling effect will be described in section 6.1 while the hardware simulation and experiment testing for speed control performance will be described in section 6.2.

6.1 Simulation for Decoupling Effect

MATLAB/Simulink software was used in to verify the decoupling effect of SIPIC01 and SIPIC02 through simulation for a second order EDE system. The block diagram of the simulation for decoupling mode is illustrated in Figure 2. For simplicity, the

other parameters are set to unity, the input is set as 1000 rpm and the system plant is set as $P(s) = \frac{1}{s+1}$. The simulation is conducted under two conditions which are with and without load. For simulation with load, the load, L is set as 200. The simulation for both conditions are repeated for input equal to 2000 rpm.

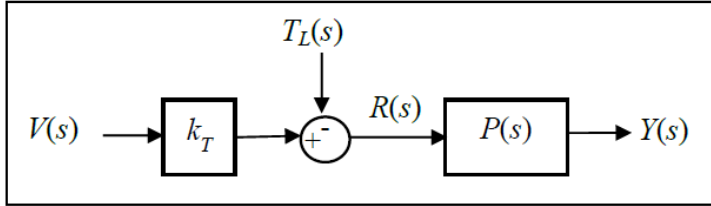


Fig. 1. The block diagram for general control system

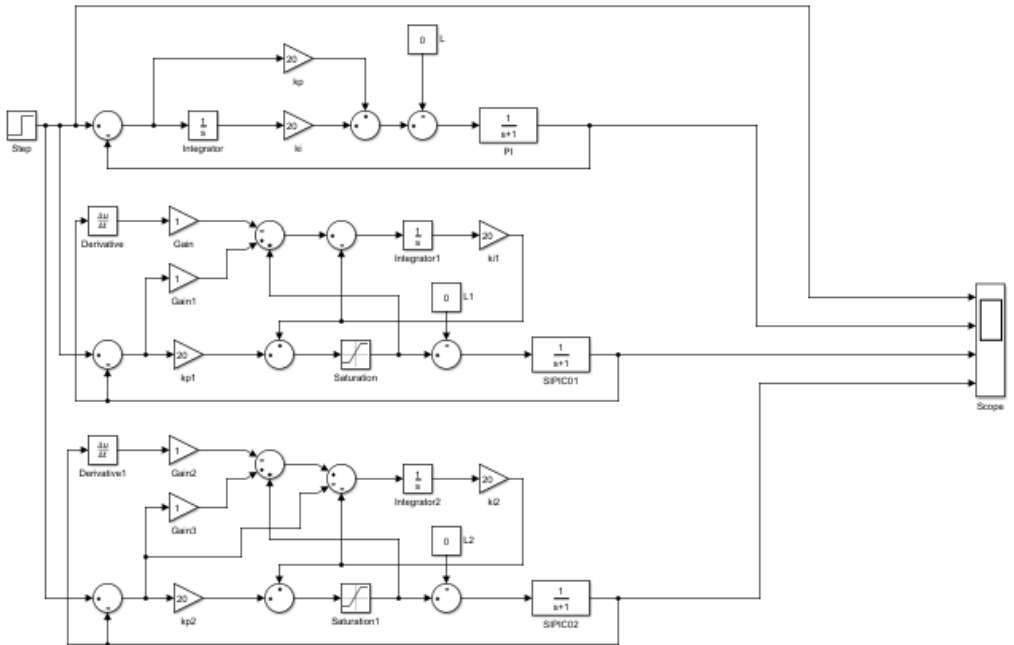


Fig. 2. The block diagram of the simulation for decoupling mode

6.2 Simulation and Experiment Testing for Control Performance

The simulation testing of SIPIC01 and SIPIC02 for control performance is done through Scilab/Scicoslab. They are tested under three cases which are no load, load 1 and load 2. Load 1 is a mild steel black plating with moment of inertia of $8.63 \times 10^{-5} \text{ kgm}^2$ whereas the material for load 2 is an aluminium plating with moment of inertia of $2.83 \times 10^{-5} \text{ kgm}^2$. Figure 3 shows the block diagram used for the simulation testing of SIPIC01 and SIPIC02. In order to ensure that the model is reliable, system identification is performed by using Scilab/Scicoslab. The simulation result is later compared with the real hardware testing result.

For the experimental testing, the setup for the DC servo motor speed control is shown in Figure 4. The setup includes Scilab/Scicoslab, DC servo motor, host controller

computer, load tuner, motor encoder, power amplifier, terminal system unit and real time interfacing platform data acquisition. Similar to the simulation, the experimental testing for SIPIC01 and SIPIC02 are also tested under the three cases. For each case, the testing was done for two speeds input, which are 50 rad/s and 100 rad/s. The specification of the DC motor is shown in Table 3.

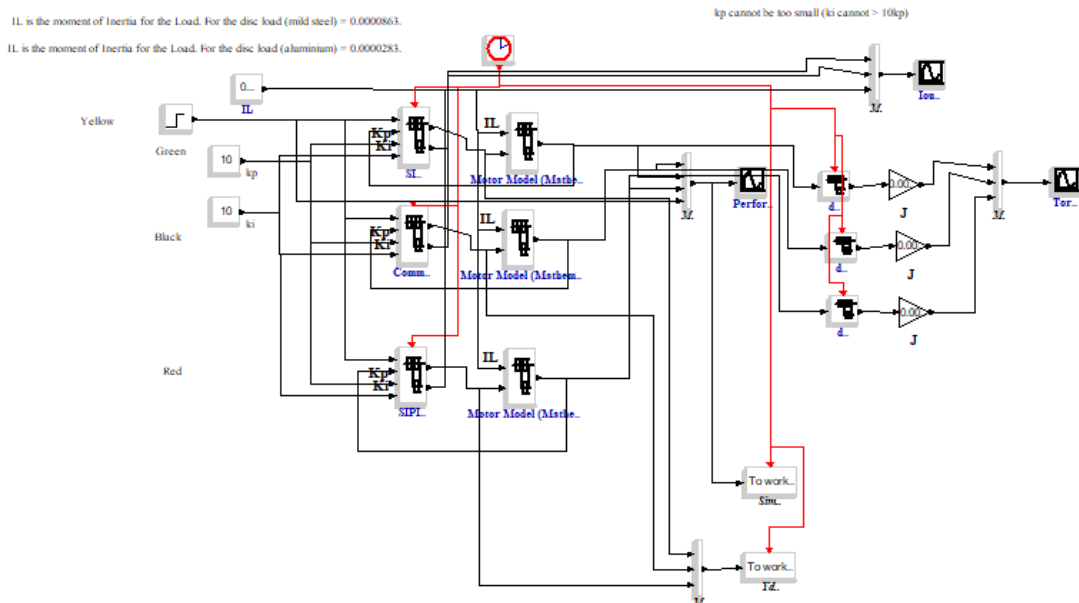


Fig. 3. The block diagram for the simulation testing



Fig. 4. Setup for the experimental testing

Table 3. Specification of the DC motor

Characteristics	Values
Maximum supply voltage	40 Vdc
Maximum continuous torque	14 Ncm
Maximum peak torque	36 Ncm
Motor voltage constant	10.3 V at 1000rpm

Motor torque constant	9.0 Ncm/A
Mechanical time constant	20ms
Rotor inertia	0.214 kgcm
Terminal resistance	7.8 Ohms
Rated speed	1600 rpm
No load speed	2600 rpm @ 24 Vdc
Rated torque	12 Ncm
Peak torque	27 Ncm

7. Simulation Result

7.1 Decoupling Effect

Figures 5 and 6 show the result of simulation for decoupling effect for $k_p = 1$, $k_i = 20$ at 1000 rpm under no load and loading condition respectively. PI has the shortest rise time and greatest overshoot, while both SIPIC01 and SIPIC02 have no overshoot. The response of simulation for decoupling effect for PI, SIPIC01 and SIPIC02 at 1000 rpm and 2000 rpm under no load condition is shown in Table 4. The response of simulation for decoupling effect under loaded condition is not shown but will be discussed in this section.

As shown in Table 4, the rise time and settling time for PI reduced with increasing k_p or k_i gains. However, the overshoot percentage for PI increased when k_i is increased. This observation can be explained based on the damping ratio equation (14). By referring to Equation (14), the damping ratio of PI is directly proportional to k_p but inversely proportional to k_i . The damping ratio of PI increases with increasing k_p but conversely with increasing k_i .

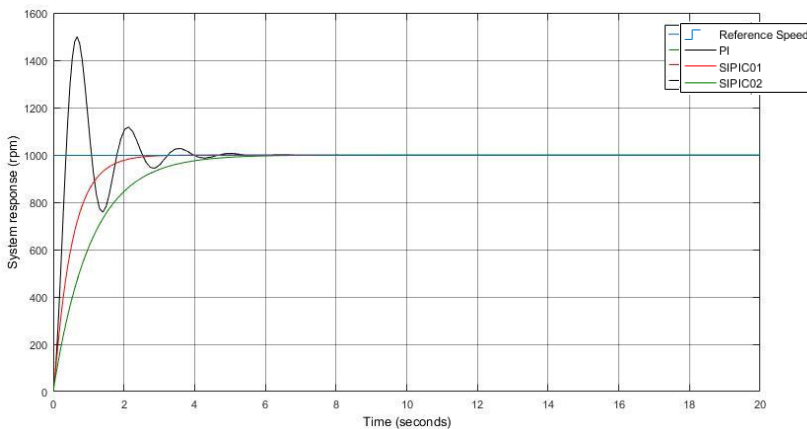


Fig. 5. Simulation for decoupling effect for $k_p = 1$, $k_i = 20$ at 1000 rpm under no load condition.

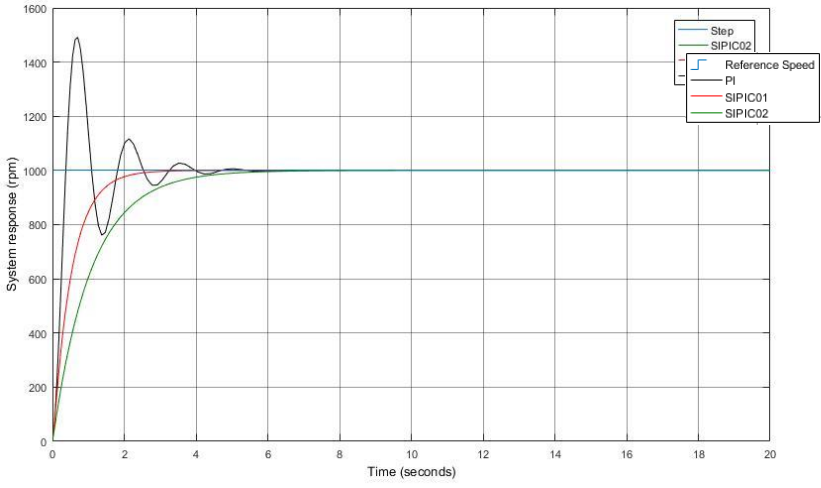


Fig. 6. Simulation for decoupling effect for $k_p = 1$, $k_i = 20$ at 1000 rpm under loaded condition.

The system is said to experience overshoot when the damping ratio is < 1 . The lower the damping ratio, the higher the percentage of overshoot.

$$\zeta = \frac{a+fk_p k_t}{2b\sqrt{\frac{f}{b}k_i k_t}} \quad (14)$$

As for SIPIC01 and SIPIC02, their rise time and settling time also reduced with increasing k_p or k_i gains. However, both of them do not experience overshoot. This phenomenon can be explained based on Equations (8) and (13). Since the tuning parameters, k_p and k_i exist in the numerator and denominator, both of them increase or decrease together with the damping ratio. As mentioned above, increasing k_p or k_i gains will reduce the rise and settling time of SIPIC01 and SIPIC02. However, increasing k_p or k_i gains will only have slight effect on the damping ratio due to the existence of k_p and k_i gains in the numerator and denominator of Equations (8) and (13). Hence, it can be said that both SIPIC01 and SIPIC02 consist of decoupling features that allows a performance with coexistence of zero overshoot and short settling time. By comparing SIPIC01 and SIPIC02, SIPIC02 consists of longer rise and settling time. This is due to the $-fk_i k_t$ term in the denominator of Equation (13). With the $-fk_i k_t$ term, the denominator of Equation (13) will always be smaller as compared to the denominator of Equation (8). This will cause the SIPIC02 to have a greater damping ratio as compared to SIPIC01. The over damped response with greater damping ratio will lead to longer rise and settling time. By increasing k_p or k_i gains, the rise and settling time of SIPIC02 have a greater amount of reduction as compared to SIPIC01. The performance under loaded condition is similar to the result under no load condition.

7.2 Control Performance

The simulation for speed control at 100 rad/s for $k_p = 5$, $k_i = 10$ under no load condition is shown in Figure 7 while the experimental testing for speed control at 100 rad/s for $k_p = 5$, $k_i = 10$ under no load condition is shown in Figure 8. Based on Figure 7, PI consists of the shortest rise and settling time, whereas SIPIC02 has the longest rise and settling time. PI experienced overshoot while both SIPIC01 and SIPIC02 did not experience overshoot. Tables 5 and 6 summarise the rise time, settling time and percentage overshoot of PI, SIPIC01 and SIPIC02 under no load condition. According to Table 5, increasing k_p or k_i gains will reduce the rise and settling time for PI, SIPIC01 and SIPIC02. When the k_p is 1, PI has the shortest rise and settling time while SIPIC02 has the longest rise and settling time. The controllers are said to have reached their lowest boundary of rise and settling time when the k_p is ≥ 5 . Therefore, all controllers consist of similar rise and settling time. According to Table 6, there is no overshoot for all controllers at 50 rad/s under no load condition. The same performance can be observed when the controllers are tested at 100 rad/s under the same condition. However, PI experienced overshoot when k_i is equal to 10. When k_p increases, the percentage overshoot decreases. This can be explained by Equation (14) where the k_p is directly proportional to the damping ratio. When the damping ratio increases, the percentage overshoot decreases. The rise time and settling time for both SIPIC01 and SIPIC02 reduced by increasing k_p or k_i gains without experiencing overshoot. This is due to the decoupling effect of k_p or k_i gains in SIPIC01 and SIPIC02. By comparing SIPIC01 and SIPIC02, SIPIC01 has a much shorter rise and settling time while both of them do not experience overshoot. Hence, it can be said that SIPIC01 is better in dynamic performance as compared to SIPIC02.

Table 4. The response of simulation for decoupling effect for PI, SIPIIC01 and SIPIIC02 under no load condition

k_p	k_i	1000 rpm												2000 rpm															
		Rise Time (s)				Settling Time (s)				Overshoot (%)				Rise Time (s)				Settling Time (s)				Overshoot (%)							
		PI	SIPIIC01	SIPIIC02	PI	SIPIIC01	SIPIIC02	PI	SIPIIC01	SIPIIC02	PI	SIPIIC01	SIPIIC02	PI	SIPIIC01	SIPIIC02	PI	SIPIIC01	SIPIIC02	PI	SIPIIC01	SIPIIC02							
1	1	2.196	2.196	5.069	2.997	6.997	0	0	0	2.196	2.196	5.069	2.996	2.997	6.997	0	0	0	2.196	2.196	5.069	2.996	2.997	6.997	0	0	0		
1	5	0.595	1.202	2.696	2.138	3.667	23.444	0	0	0.595	1.202	2.696	2.138	1.642	3.667	23.444	0	0	0	0.595	1.202	2.696	2.138	1.642	3.667	23.444	0	0	
1	10	0.392	1.128	2.435	2.42	1.558	3.316	37.060	0	0	0.392	1.128	2.435	2.420	1.558	3.316	37.060	0	0	0	0.392	1.128	2.435	2.420	1.558	3.316	37.060	0	0
1	15	0.309	1.111	2.352	2.712	1.536	3.205	44.739	0	0	0.309	1.111	2.352	2.712	1.536	3.205	44.739	0	0	0	0.309	1.111	2.352	2.712	1.536	3.205	44.739	0	0
1	20	0.263	1.105	2.312	2.952	1.526	3.152	49.925	0	0	0.263	1.105	2.312	2.952	1.526	3.152	49.925	0	0	0	0.263	1.105	2.312	2.952	1.526	3.152	49.925	0	0
5	1	2.201	0.752	0.983	6.264	1.846	0	0	0	2.201	0.752	0.983	6.264	1.392	1.846	0	0	0	2.201	0.752	0.983	6.264	1.392	1.846	0	0	0	0	0
5	5	0.438	0.439	0.555	0.600	0.601	0.786	0	0	0.438	0.439	0.555	0.600	0.601	0.786	0	0	0	0.438	0.439	0.555	0.600	0.601	0.786	0	0	0	0	0
5	10	0.318	0.394	0.496	1.088	0.534	6.702	0	0	0.318	0.394	0.495	1.088	0.534	0.681	6.702	0	0	0	0.318	0.394	0.495	1.088	0.534	0.681	6.702	0	0	0
5	15	0.265	0.380	0.475	1.079	0.518	6.650	11.925	0	0	0.265	0.380	0.475	1.079	0.518	6.650	11.925	0	0	0	0.265	0.380	0.475	1.079	0.518	6.650	11.925	0	0
5	20	0.233	0.374	0.465	0.977	0.512	6.636	16.048	0	0	0.233	0.374	0.465	0.977	0.512	6.636	16.048	0	0	0	0.233	0.374	0.465	0.977	0.512	6.636	16.048	0	0
10	1	0.345	0.307	0.329	5.656	0.704	0.857	0	0	0.345	0.324	0.350	5.656	0.707	0.883	0	0	0	0.345	0.324	0.350	5.656	0.707	0.883	0	0	0	0	0
10	5	0.261	0.240	0.268	0.455	0.342	0.400	0	0	0.261	0.259	0.289	0.455	0.366	0.430	0	0	0	0.261	0.259	0.289	0.455	0.366	0.430	0	0	0	0	0
10	10	0.219	0.219	0.248	0.300	0.301	0.348	0	0	0.219	0.242	0.270	0.300	0.331	0.379	0	0	0	0.219	0.242	0.270	0.300	0.331	0.379	0	0	0	0	0
10	15	0.195	0.211	0.239	0.252	0.288	0.330	2.564	0	0.195	0.236	0.261	0.252	0.323	0.363	2.564	0	0	0	0.195	0.236	0.261	0.252	0.323	0.363	2.564	0	0	0
10	20	0.178	0.207	0.234	0.225	0.283	0.321	4.884	0	0.178	0.234	0.257	0.225	0.32	0.355	4.884	0	0	0	0.178	0.234	0.257	0.225	0.32	0.355	4.884	0	0	0
15	1	0.187	0.184	0.189	2.650	0.360	0.409	0	0	0.187	0.231	0.237	2.65	0.395	0.456	0	0	0	0.187	0.231	0.237	2.65	0.395	0.456	0	0	0	0	0
15	5	0.170	0.164	0.017	0.294	0.240	0.266	0	0	0.170	0.210	0.222	0.294	0.289	0.320	0	0	0	0.170	0.210	0.222	0.294	0.289	0.320	0	0	0	0	0
15	10	0.156	0.153	0.166	0.228	0.216	0.239	0	0	0.156	0.202	0.214	0.228	0.271	0.294	0	0	0	0.156	0.202	0.214	0.228	0.271	0.294	0	0	0	0	0
15	15	0.145	0.149	0.161	0.200	0.207	0.228	0	0	0.145	0.200	0.210	0.200	0.267	0.286	0	0	0	0.145	0.200	0.210	0.200	0.267	0.286	0	0	0	0	0
15	20	0.137	0.146	0.158	0.183	0.203	0.222	1.353	0	0.137	0.199	0.208	0.183	0.265	0.282	1.353	0	0	0	0.137	0.199	0.208	0.183	0.265	0.282	1.353	0	0	0
20	1	0.130	0.139	0.140	0.251	0.232	0.244	0	0	0.130	0.200	0.203	0.251	0.296	0.312	0	0	0	0.130	0.200	0.203	0.251	0.296	0.312	0	0	0	0	0
20	5	0.124	0.129	0.135	0.202	0.189	0.203	0	0	0.124	0.191	0.197	0.202	0.255	0.272	0	0	0	0.124	0.191	0.197	0.202	0.255	0.272	0	0	0	0	0
20	10	0.118	0.124	0.131	0.176	0.175	0.189	0	0	0.118	0.188	0.193	0.176	0.245	0.259	0	0	0	0.118	0.188	0.193	0.176	0.245	0.259	0	0	0	0	0
20	15	0.113	0.121	0.128	0.161	0.169	0.182	0	0	0.113	0.187	0.191	0.161	0.243	0.254	0	0	0	0.113	0.187	0.191	0.161	0.243	0.254	0	0	0	0	0
20	20	0.109	0.120	0.127	0.150	0.166	0.178	0	0	0.109	0.186	0.190	0.150	0.242	0.251	0	0	0	0.109	0.186	0.190	0.150	0.242	0.251	0	0	0	0	0

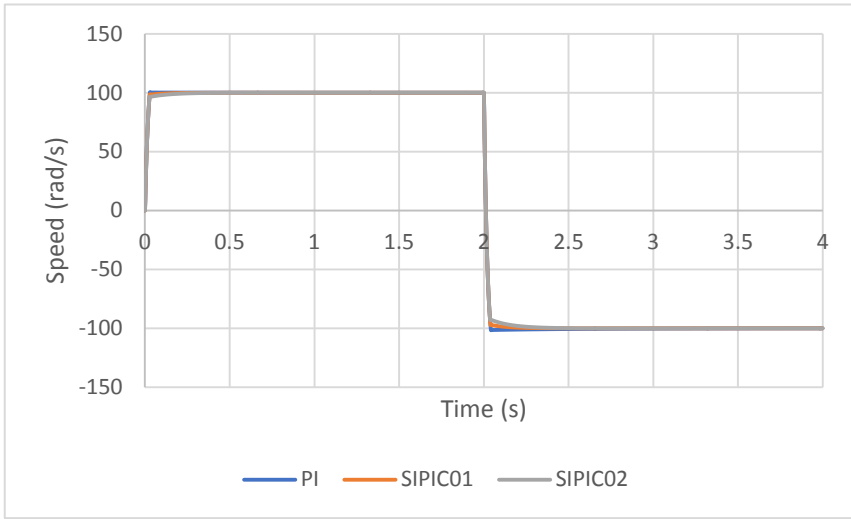


Fig. 7. Simulation for speed control at 100 rad/s for $k_p = 5$, $k_i = 10$ under no load condition.

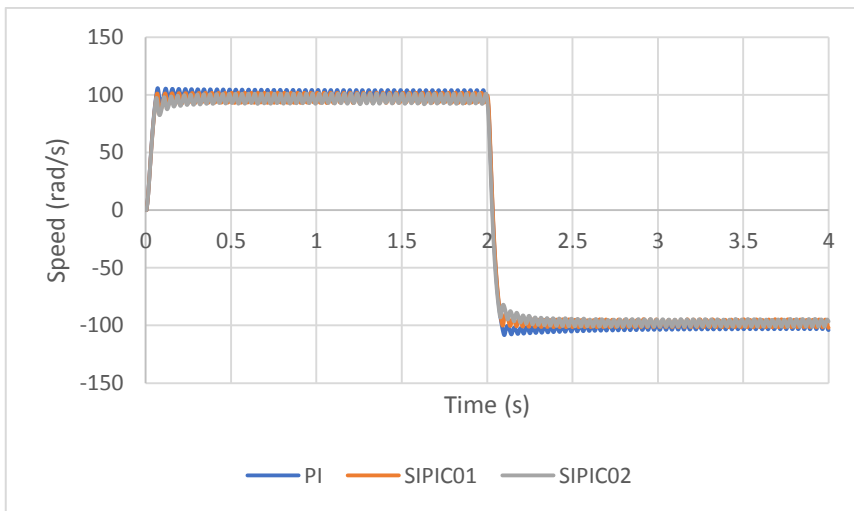


Fig. 8. Experimental testing for speed control at 100 rad/s for $k_p = 5$, $k_i = 10$ under no load condition.

Tables 7 and 8 summarise the rise time, settling time and percentage overshoot of PI, SIPIC01 and SIPIC02 under load 1 (mild steel) condition. According Table 7, the average rise and settling time of PI, SIPIC01 and SIPIC02 are longer compared to no load condition which is due to the higher moment of inertia. The PI experienced inconsistent settling time with increasing k_p or k_i . This is due to the coupling effect of k_p or k_i as both of them affect each other in the response. According to Table 8, SIPIC01 experience insignificant amount of overshoot which is less than 1.2 % when k_i is equal to 10. Tables 9 and 10 summarise the rise time, settling time and percentage overshoot of PI, SIPIC01 and SIPIC02 under load 2

(aluminium) condition. As shown in Table 9 and 10, the controllers have the similar performance to the load 1 condition. The only difference is that all controllers have shorter average rise and settling time which is due to the lower moment of inertia. Besides, SIPIC02 experienced overshoot under load 2 condition. However, the amount is insignificant.

Table 5. The rise time and settling time of PI, SIPIC01 and SIPIC02 under no load condition

Speed (rad/s)	k_p	k_i	Rise Time (s)			Settling Time (s)		
			PI	SIPIC01	SIPIC02	PI	SIPIC01	SIPIC02
50	1	1	0.009	0.011	0.518	0.742	0.708	2.427
	1	5	0.008	0.009	0.377	0.106	0.143	1.758
	1	10	0.007	0.008	0.334	0.016	0.072	1.032
	5	1	0.006	0.006	0.006	0.010	0.010	0.010
	5	5	0.006	0.006	0.006	0.010	0.010	0.010
	5	10	0.006	0.006	0.006	0.010	0.010	0.010
	10	1	0.006	0.006	0.006	0.010	0.010	0.010
	10	5	0.006	0.006	0.006	0.010	0.010	0.010
100	1	1	0.021	0.023	0.885	0.690	0.709	2.341
	1	5	0.020	0.021	0.678	0.029	0.143	2.021
	1	10	0.020	0.020	0.564	0.027	0.073	1.263
	5	1	0.020	0.020	0.020	0.027	0.027	0.027
	5	5	0.020	0.020	0.020	0.027	0.027	0.027
	5	10	0.020	0.020	0.020	0.027	0.027	0.027
	10	1	0.020	0.020	0.020	0.027	0.027	0.027
	10	5	0.020	0.020	0.020	0.027	0.027	0.027
10	10	0.020	0.020	0.020	0.027	0.027	0.027	

Table 6. The overshoot percentage of PI, SIPIC01 and SIPIC02 under no load condition

Speed (rad/s)	k_p	k_i	Overshoot (%)		
			PI	SIPIC01	SIPIC02
50	1	1	0	0	0
	1	5	0	0	0
	1	10	0	0	0
	5	1	0	0	0
	5	5	0	0	0
	5	10	0	0	0
	10	1	0	0	0
	10	5	0	0	0
100	1	1	0	0	0
	1	5	0	0	0
	1	10	0.693	0	0
	5	1	0	0	0
	5	5	0	0	0
	5	10	0.462	0	0
	10	1	0	0	0
	10	5	0	0	0
10	10	0.221	0	0	

Table 7. The rise time and settling time of PI, SIPIC01 and SIPIC02 under load 1 condition

Speed (rad/s)	k_p	k_i	Rise Time (s)			Settling Time (s)		
			PI	SIPIC01	SIPIC02	PI	SIPIC01	SIPIC02
50	1	1	0.048	0.054	1.084	0.565	0.632	2.226
	1	5	0.038	0.042	0.792	0.051	0.067	2.001
	1	10	0.037	0.038	0.640	0.155	0.052	1.336
	5	1	0.037	0.037	0.037	0.047	0.047	0.047
	5	5	0.037	0.037	0.037	0.047	0.047	0.047
	5	10	0.037	0.037	0.037	0.047	0.047	0.047
	10	1	0.037	0.037	0.037	0.047	0.047	0.047
	10	10	0.037	0.037	0.037	0.047	0.047	0.047
100	1	1	0.107	0.109	2.001	0.160	0.630	1.830
	1	5	0.107	0.107	1.619	0.424	0.131	2.142
	1	10	0.107	0.107	1.130	0.445	0.130	1.830
	5	1	0.107	0.107	0.107	0.130	0.130	0.130
	5	5	0.107	0.107	0.107	0.130	0.130	0.130
	5	10	0.107	0.107	0.107	0.460	0.130	0.130
	10	1	0.107	0.107	0.107	0.130	0.130	0.130
	10	10	0.107	0.107	0.107	0.130	0.130	0.130

Table 8. The overshoot percentage of PI, SIPIC01 and SIPIC02 under load 1 condition

Speed (rad/s)	k_p	k_i	Overshoot (%)		
			PI	SIPIC01	SIPIC02
50	1	1	0	0	0
	1	5	0.822	0	0
	1	10	9.934	0.339	0
	5	1	0	0	0
	5	5	0.362	0	0
	5	10	2.694	0.296	0
	10	1	0	0	0
	10	10	1.974	0.804	0
100	1	1	0	0	0
	1	5	13.417	0	0
	1	10	23.940	1.173	0
	5	1	0	0	0
	5	5	3.406	0	0
	5	10	8.743	0.353	0
	10	1	0	0	0
	10	10	4.608	0.302	0

Table 9. The rise time and settling time of PI, SIPIC01 and SIPIC02 under load 2 condition

Speed (rad/s)	k_p	k_i	Rise Time (s)			Settling Time (s)		
			PI	SIPIC01	SIPIC02	PI	SIPIC01	SIPIC02
50	1	1	0.022	0.025	0.728	0.685	0.684	2.398
	1	5	0.017	0.020	0.544	0.031	0.116	1.925
	1	10	0.016	0.018	0.465	0.024	0.041	1.164
	5	1	0.016	0.016	0.016	0.022	0.022	0.022
	5	5	0.016	0.016	0.016	0.022	0.022	0.022
	5	10	0.016	0.016	0.016	0.022	0.022	0.022
	10	1	0.016	0.016	0.016	0.022	0.022	0.022
	10	10	0.016	0.016	0.016	0.022	0.022	0.022
100	1	1	0.049	0.052	1.572	0.547	0.685	2.174
	1	5	0.049	0.049	1.088	0.060	0.115	2.103
	1	10	0.049	0.049	0.834	0.194	0.061	1.533
	5	1	0.049	0.049	0.049	0.060	0.060	0.060
	5	5	0.049	0.049	0.049	0.060	0.060	0.060
	5	10	0.049	0.049	0.049	0.060	0.060	0.060
	10	1	0.049	0.049	0.049	0.060	0.060	0.060
	10	10	0.049	0.049	0.049	0.060	0.060	0.060

Table 10. The overshoot percentage of PI, SIPIC01 and SIPIC02 under load 2 condition

Speed (rad/s)	k_p	k_i	Overshoot (%)		
			PI	SIPIC01	SIPIC02
50	1	1	0	0	0
	1	5	0	0	0
	1	10	0.697	0	0
	5	1	0	0	0
	5	5	0.635	0.081	0
	5	10	1.723	0.485	0
	10	1	1.325	1.263	1.132
	10	10	2.144	1.697	0.588
100	1	1	0	0	0
	1	5	1.924	0	0
	1	10	12.639	0	0
	5	1	0	0	0
	5	5	0.746	0	0
	5	10	3.351	0	0
	10	1	0	0	0
	10	10	1.959	0.095	0

Based on the rise time, settling time and overshoot percentage under three load cases, it can be said that SIPIC01 and SIPIC02 are better in dynamic performance as compared to PI. By comparing SIPIC01 and SIPIC02, SIPIC01 has a much faster rise and settling time. Although the percentage overshoot of SIPIC01 is slightly greater as compared to SIPIC02, the amount of overshoot experienced by SIPIC01 and SIPIC02 are insignificant. Therefore, it can be said that SIPIC01 is better in dynamic performance as compared to SIPIC02.

8. Conclusions

In conclusion, both SIPIC01 and SIPIC02 consist of decoupling feature which allow them to produce a performance with coexistence of zero or minimum overshoot and short settling time. However, by comparing SIPIC01 and SIPIC02, SIPIC02 consists of longer rise and settling time. Hence, it can be concluded that SIPIC01 is better than SIPIC02 in term of dynamic performance. As shown in Tables 6, 8 and 10, SIPIC02 does not experience overshoot except under loading 2 condition at 50 rad/s. The zero overshoot performance of SIPIC02 may be due to its longer rise and settling time and cannot reach its maximum speed with the simulated period. In future, work will be conducted to verify the stability of SIPIC02. From this research, increasing k_p or k_i gains gives a reduction trend for the rise and settling time of SIPIC02. A more in-depth study of the dynamic performance and mathematical model of SIPIC02 by determining the integral output and torque will be performed to investigate this observation.

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